

## **BoonDocker Nitrous Manifold Set-Screw Instructions**

It is possible to increase/decrease the amount of nitrous the nitrous manifold sprays by inserting or removing the small set-screws inside the stem. A total of 6 orifice holes can be sprayed.

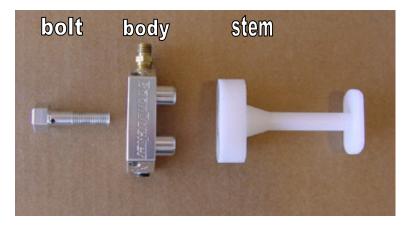
## Read this before you increase nitrous!

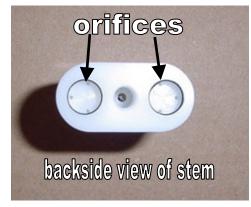
Be sure your engine is working good before you decide to increase the amount of nitrous. If you are not getting the power increase you are expecting with the original setup, something is likely wrong. Review the manifold tuning procedure and verify that you can tune the manifold so you know there is too much fuel. From there, if leaning the manifold mixture screw does not produce an increase in power, one of the following problems may exist:

- 1. Be sure your bottle is full, at the correct temperature (70-90 deg), and positioned correctly so the valve picks up liquid nitrous. The system will not work properly if nitrous vapor is being picked up or the bottle is too cold.
- 2. Your engine could be detonating. Detonation can occur if your compression ratio is high, your timing has been advanced, or you are not using good octane fuel. Listen carefully to the motor if it does not sound clean and you are not too rich, you are likely detonating.
- 3. A bad power source or faulty electrical connection may cause the nitrous system to malfunction intermittently. Carefully check all connections.
- 4. Dirty nitrous can quickly plug the nitrous filter and obstruct the nitrous delivery. Remove and clean the sintered bronze filter element by blowing compressed air through it backwards. Always fill your bottle from a filtered source.

## **Installing / Removing Set-screws**

- 1. Remove and disassemble the nitrous manifold.
- 2. Use the supplied hex wrench to carefully remove/install a set-screw. Be very careful not to strip the threads.
- 3. If you want to increase nitrous delivery, only remove one set-screw at a time!
- 4. Return the nitrous manifold according to the instructions below. Anytime the orifices are changed, the nitrous manifold pressure will change so retuning is necessary.





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## **Manifold Tuning Instructions:**

- 1. Run the sled in an open area at full throttle and apply nitrous for 1 or 2 seconds. Note engine power and rpms when the button is pushed.
- 2. Enrichen the mixture by turning the nitrous manifold adjustment screw in (clockwise) 1/2 turn. Run nitrous for 1 or 2 seconds again and note power and rpm difference. If no power loss is noted, repeat step 2 until a loss is noted. A power loss indicates you are rich enough (be sure!) - go to step 3.
- 3. To find where the mixture starts to become too lean, turn the nitrous manifold adjustment screw out (counterclockwise) 1/2 turn and note power. A power increase should be noted. Turn nitrous manifold adjustment out 1/2 turn and compare to previous run. If no power increase is noted, go to step 4. If power increase is noted, repeat step 3 until no power increase is noted. Use extreme caution - you can go too lean!
- 4. For the final setting, turn the nitrous manifold adjustment screw back in (clockwise) 1/2 turn.
- 5. After this adjustment is made, if the engine does not run perfectly smooth when using nitrous, do not use it! If the exhaust note does not sound clean, the cause is likely detonation which can quickly destroy the engine. Either use higher octane fuel or reduce the engine's compression before using nitrous again.

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